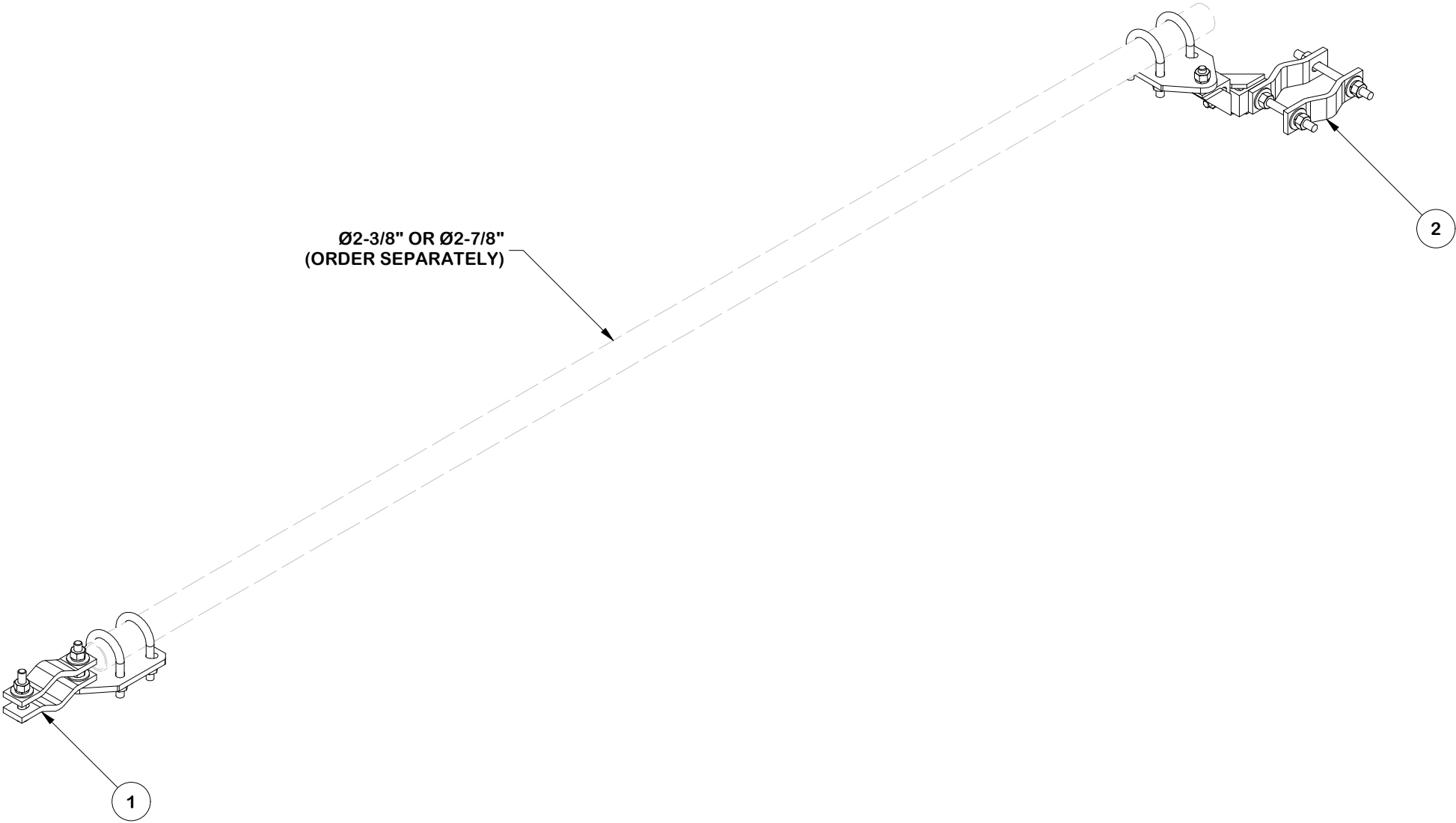


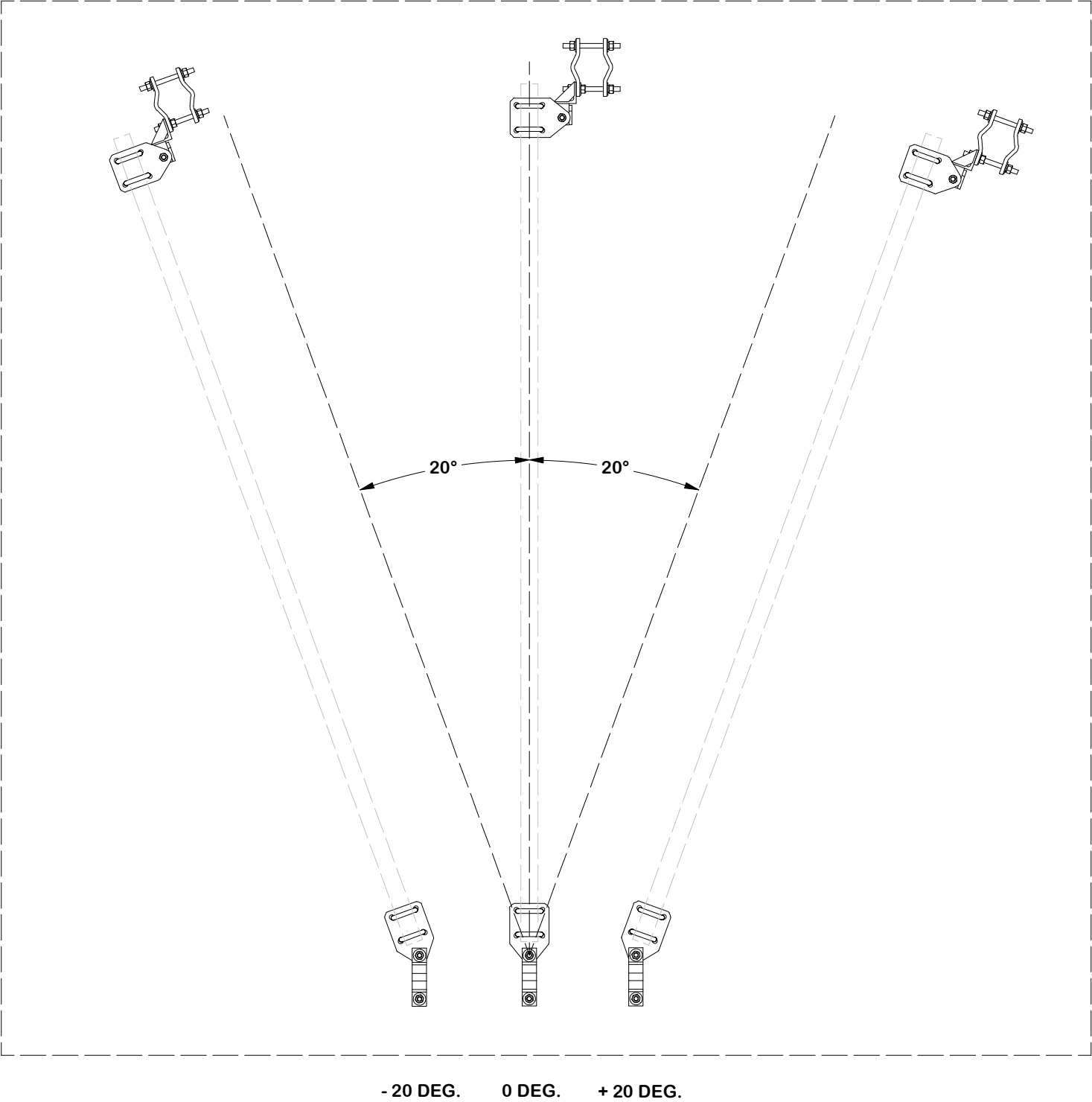
PARTS LIST						
ITEM	QTY	PART NO.	BOX NO.	PART DESCRIPTION	UNIT WT.	NET WT.
1	1	SPTB-U-F	P-SPTBU-F	UNIVERSAL SLIDING PIPE TIE BACK ASSEMBLY (FRONT CONNECTION ONLY)	19.15	19.15
2	1	SPTB-U-B	P-SPTBU-B	UNIVERSAL SLIDING PIPE TIE BACK ASSEMBLY (REAR CONNECTION ONLY)	33.22	33.22
					TOTAL WT. #	52.37



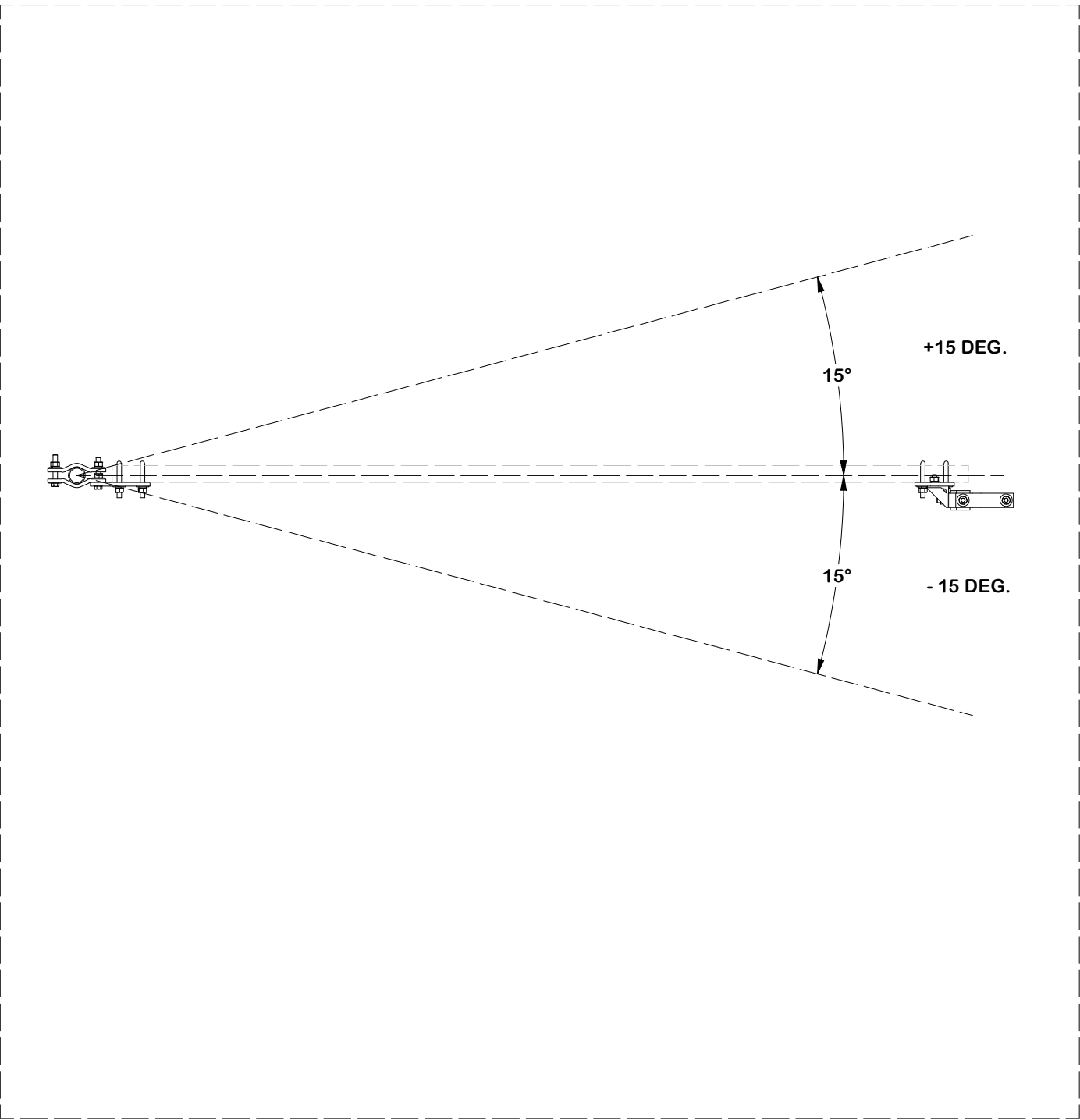
FINISH:
HOT DIP GALVANIZED.

					TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)		<div>DESCRIPTION</div> <div>UNIVERSAL SLIDING PIPE TIE BACK ASSEMBLY (NO PIPE)</div>			<div><div><div>SITE PRO 1</div><div>A valmont COMPANY</div></div><div>Engineering Support Team: sp1engineering@valmont.com</div></div>								
B	UPDATED TO USE SUB ASSEMBLIES				SP1	CSL	8/29/2025	CPD NO. SP1		DRAWN BY JET 7/30/2024		ENG. APPROVAL 5/14/2025		PART NO. SPTB-U-NP		1 OF 6 PAGE		
A	REVISED DRAWING & UPDATED X-SPTB TO X-SBTP-U				SP1	JET	8/8/2024	PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS										
REV	DESCRIPTION OF REVISIONS				CPD	BY	DATE	PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.										
REVISION HISTORY																	DWG. NO. SPTB-U-NP	

RECOMMENDED HORIZONTAL ADJUSTMENT
(ORDER PIPE SEPARATELY)



RECOMMENDED VERTICAL ADJUSTMENT
(ORDER PIPE SEPARATELY)



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
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ALL OTHER MACHINING ($\pm 0.030"$)
ALL OTHER ASSEMBLY ($\pm 0.060"$)

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DESCRIPTION
UNIVERSAL SLIDING PIPE
TIE BACK ASSEMBLY
(NO PIPE)

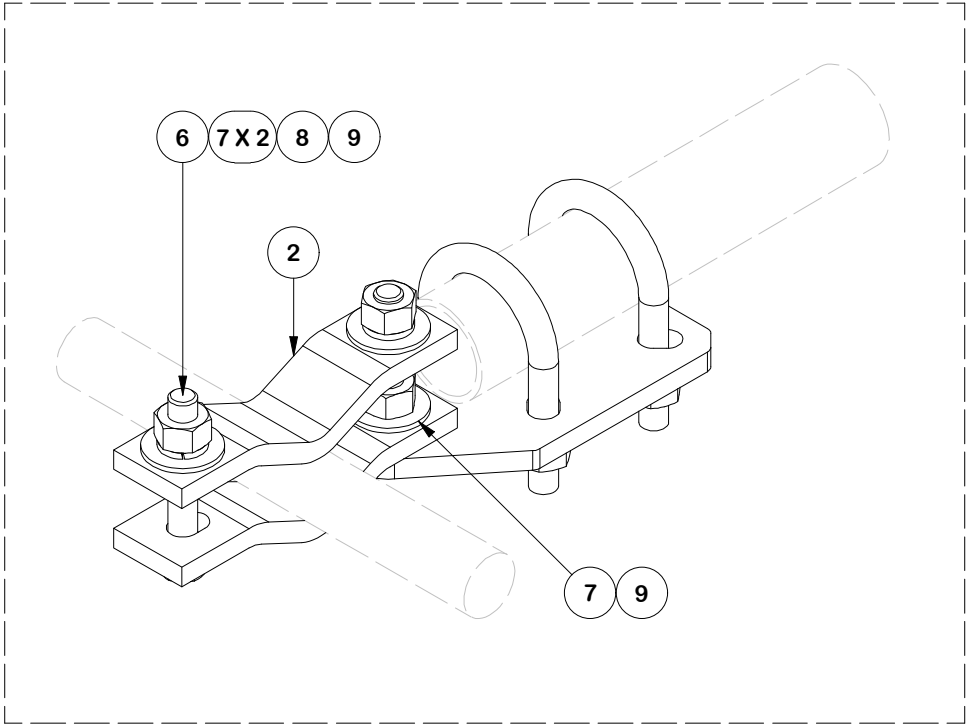
CPD NO. SP1		DRAWN BY JET 7/30/2024	ENG. APPROVAL 5/14/2025
CLASS 87	SUB 02	DRAWING USAGE CUSTOMER	CHECKED BY CSL 5/14/2025



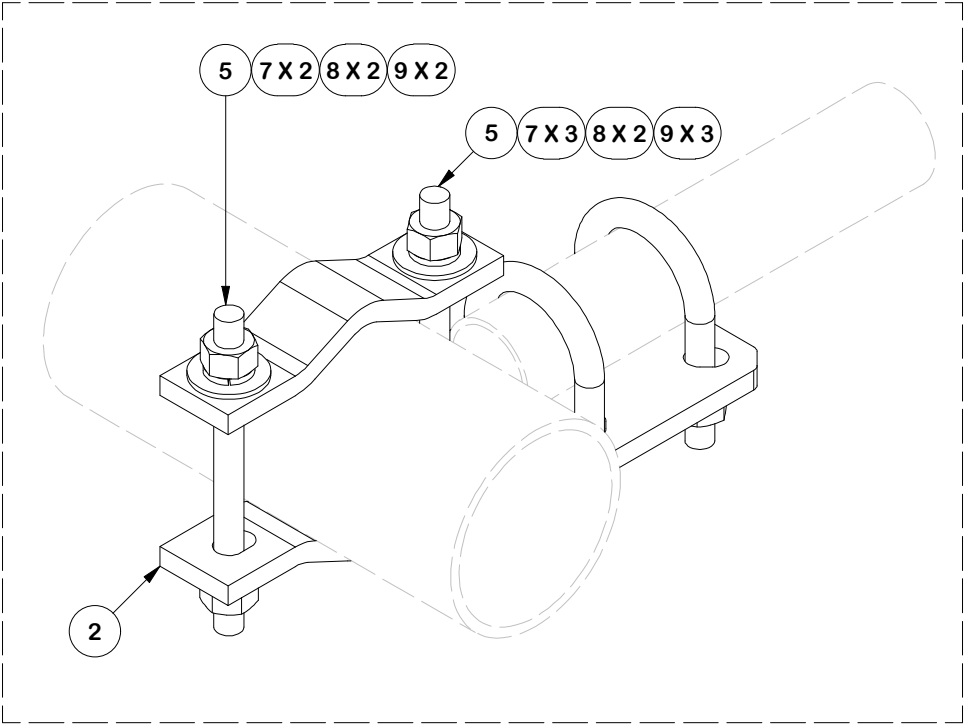
Engineering
Support Team:
sp1engineering@valmont.com

PART NO. SPTB-U-NP
DWG. NO. SPTB-U-NP

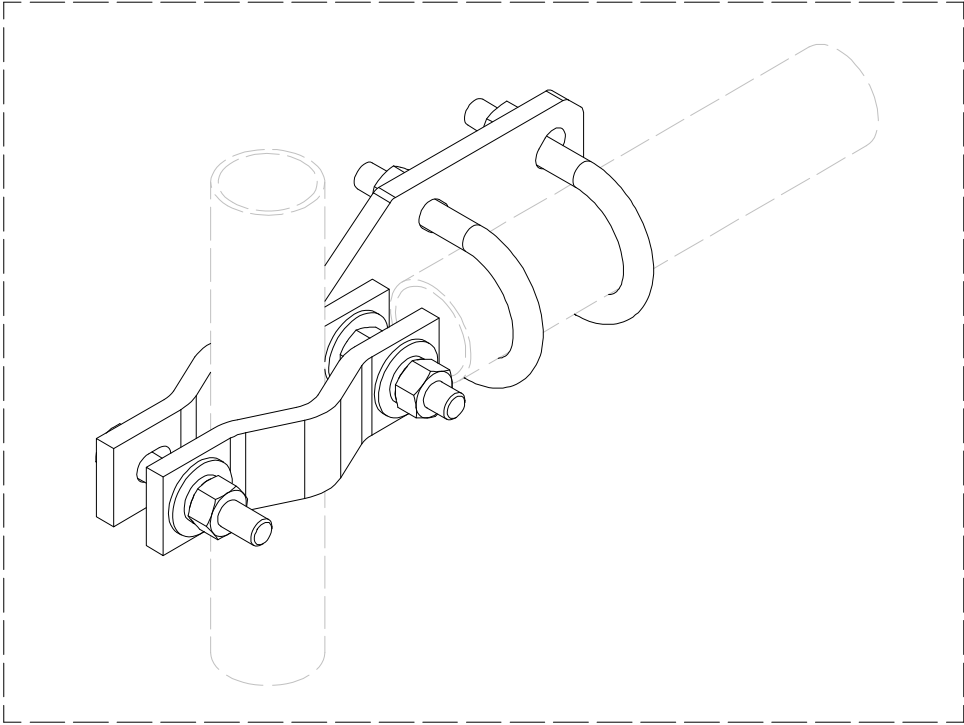
FRONT FACE CONFIGURATIONS



SMALL ATTACHMENT 1-1/2" TO 2-3/8"
NOTE: FLIP HALF BACK CLAMP



ATTACHMENT 2-3/8" TO 5"
HORIZONTAL ORIENTATION



ATTACHMENT 2-3/8" TO 5"
VERTICAL ORIENTATION

TOLERANCE NOTES

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ALL OTHER MACHINING ($\pm 0.030"$)
ALL OTHER ASSEMBLY ($\pm 0.060"$)

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DESCRIPTION

UNIVERSAL SLIDING PIPE
TIE BACK ASSEMBLY
(NO PIPE)

CPD NO.

SP1

DRAWN BY

JET 7/30/2024

ENG. APPROVAL

5/14/2025

CLASS

87

SUB

02

DRAWING USAGE

CUSTOMER

CHECKED BY

CSL 5/14/2025

PART NO.

SPTB-U-F

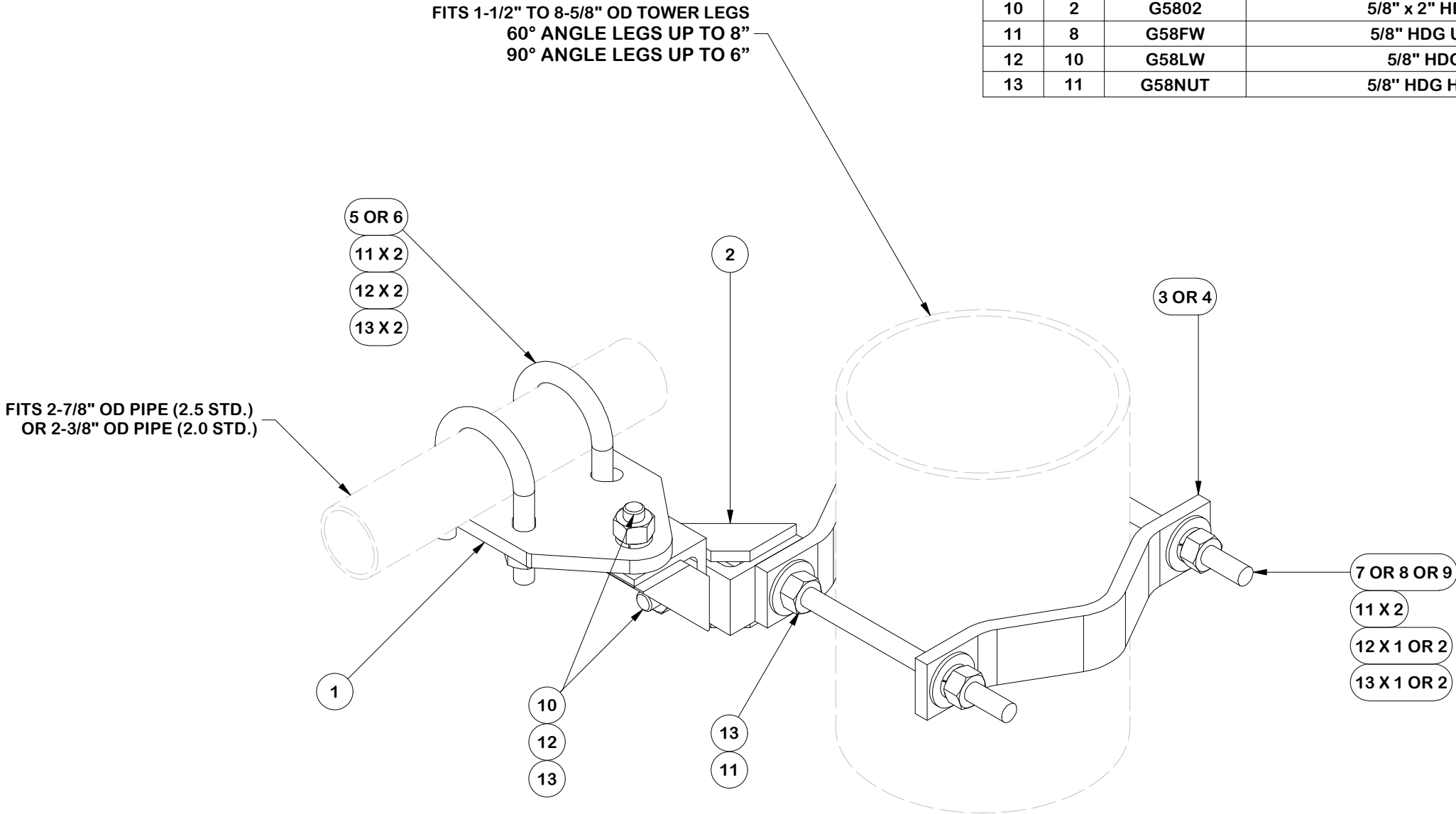
DWG. NO.

SPTB-U-NP



Engineering
Support Team:
sp1engineering@valmont.com

PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-SPTB-U	SLIDING PIPE TIE BACK PLATE	5 1/2 in	5.58	5.58
2	2	X-TBCA	TIE BACK CLIP ANGLE		2.01	4.01
3	2	MCP	CLAMP HALF 1/2" THICK, 11-5/8" LONG	12 1/16 in	3.59	7.19
4	2	DCP	1/2" THICK, 5-3/4" CNTER TO CENTER CLAMP HALF	8 1/8 in	2.36	4.72
5	2	X-UB5258	5/8 X 2-5/8" X 4-1/2" X 2" U-BOLT	4 1/2 in	1.06	2.12
6	2	X-UB5300	5/8" X 3" X 5-1/4" X 2-1/2" U-BOLT	5 1/4 in	1.22	2.43
7	2	G58R-12	5/8" x 12" THREADED ROD (HDG.)		1.05	2.09
8	2	G58R-8	5/8" x 8" THREADED ROD (HDG.)		0.70	1.39
9	2	G5804	5/8" x 4" HDG HEX BOLT GR5		0.44	0.89
10	2	G5802	5/8" x 2" HDG HEX BOLT GR5		0.27	0.54
11	8	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	0.56
12	10	G58LW	5/8" HDG LOCKWASHER		0.03	0.26
13	11	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	1.43
					TOTAL WT. #	33.22



TOLERANCE NOTES

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ALL OTHER ASSEMBLY ($\pm 0.060"$)

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DESCRIPTION

UNIVERSAL SLIDING PIPE
TIE BACK ASSEMBLY
(NO PIPE)

CPD NO.

SP1

DRAWN BY

JET 7/30/2024

ENG. APPROVAL

5/14/2025

CLASS

87

SUB

02

DRAWING USAGE

CUSTOMER

CHECKED BY

CSL 5/14/2025

PART NO.

SPTB-U-B

DWG. NO.

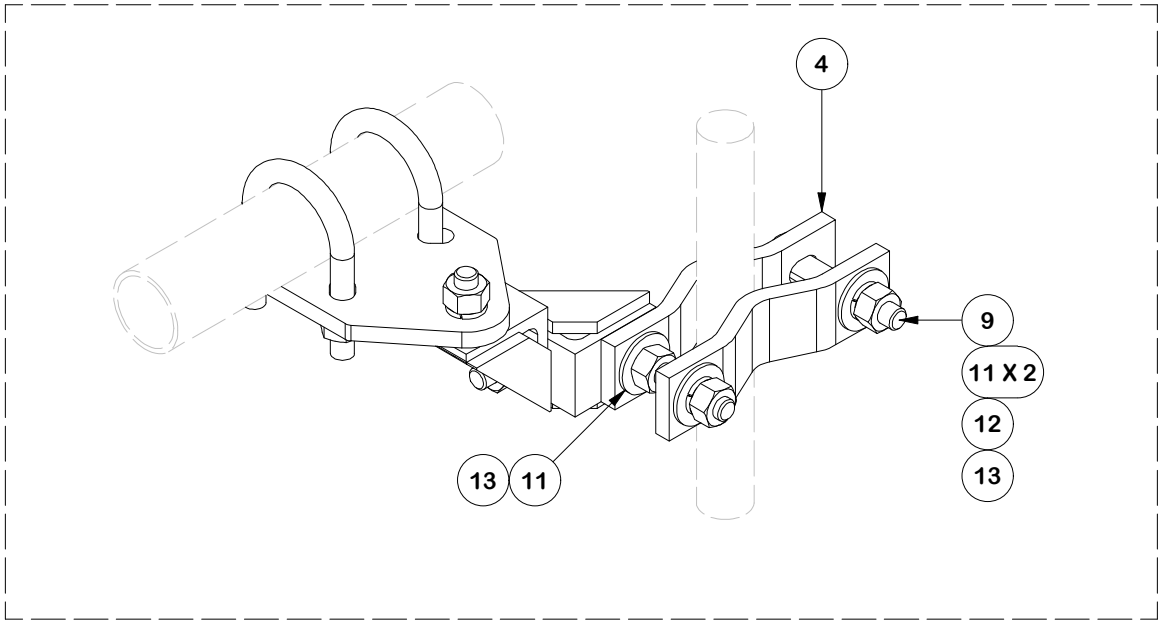
SPTB-U-NP



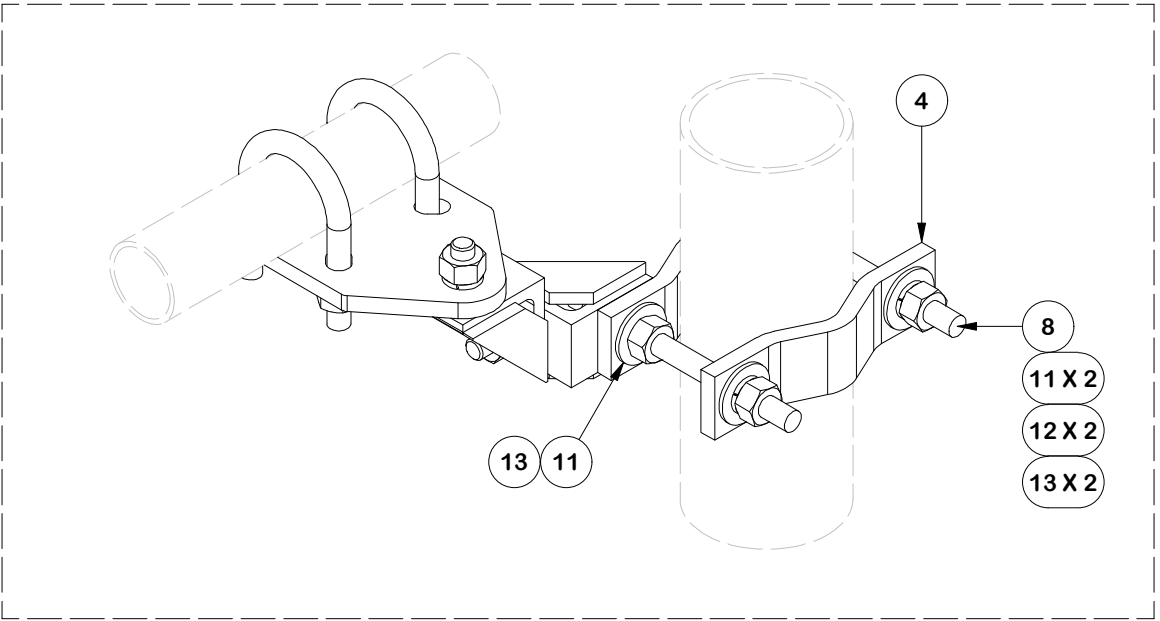
A valmont COMPANY

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Support Team:
sp1engineering@valmont.com

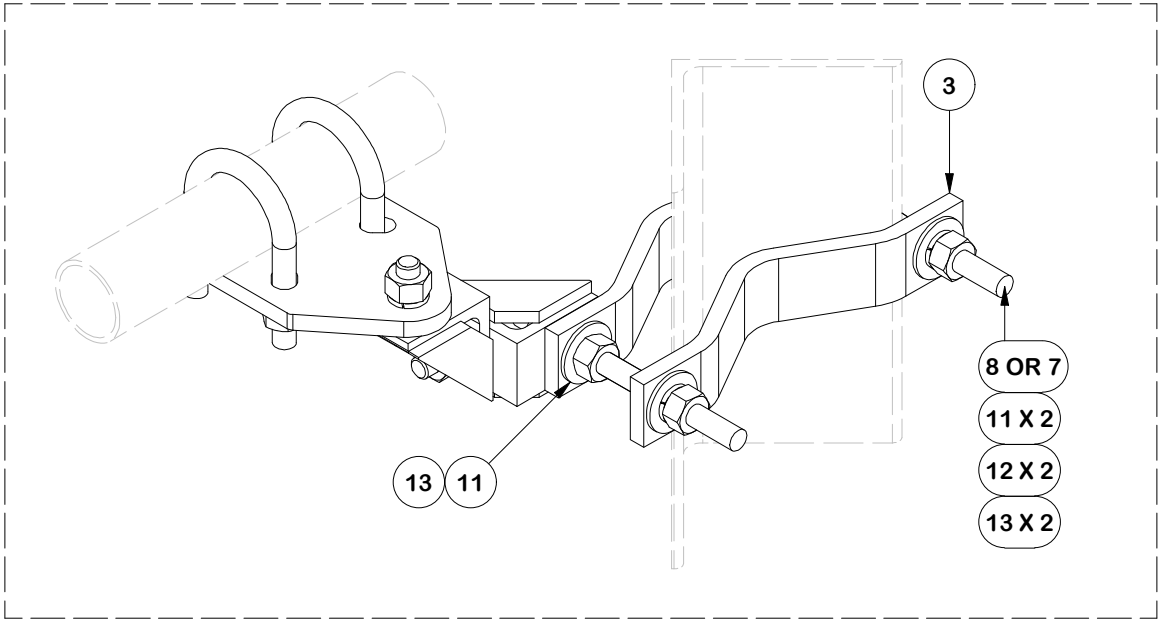
TOWER LEG CONFIGURATIONS



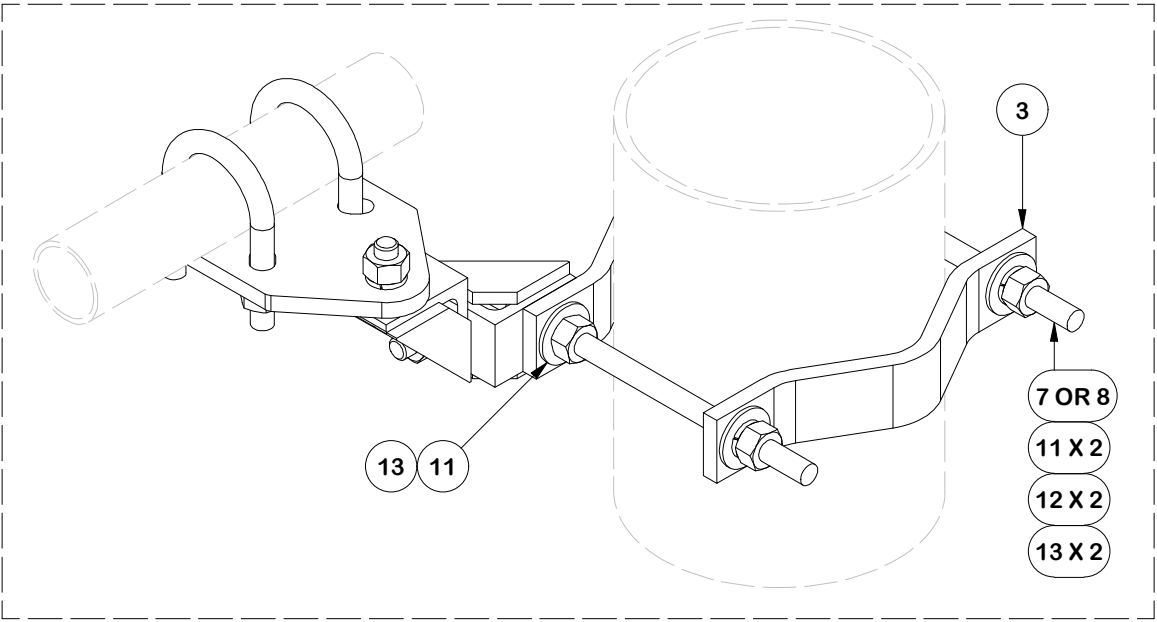
SMALL LEGS 1-1/2" TO 2-3/8"
NOTE: FLIP HALF BACK CLAMP



MEDIUM LEGS 2-7/8" TO 5"
NOTE: FLIP HALF BACK CLAMP FOR ANGLE



LARGE LEGS UP TO 6" 90 DEG. 8" 60 DEG
NOTE: FLIP HALF BACK CLAMP



LARGE LEGS 5" TO 8-5/8" OD

TOLERANCE NOTES

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DESCRIPTION
UNIVERSAL SLIDING PIPE
TIE BACK ASSEMBLY
(NO PIPE)

CPD NO. SP1		DRAWN BY JET 7/30/2024	ENG. APPROVAL 5/14/2025
CLASS 87	SUB 02	DRAWING USAGE CUSTOMER	CHECKED BY CSL 5/14/2025



Engineering
Support Team:
sp1engineering@valmont.com

PART NO. SPTB-U-B	PAGE 6 OF 6
DWG. NO. SPTB-U-NP	